

Work Order ID 130262

March-02-15 12:42:36 PM

130262

Page 1

Item ID: D412-760-111 Accept *N900040100* Setup Start *NS1*
 Revision ID: Stop *NS2*
 Item Name: Aft Cabin Wall & Pylon Protector
 Start Date: 3/02/15 Start Qty: 1.00 *1* Cust Item ID:
 Required Date: 3/06/15 Req'd Qty: 1.00 *1* Customer:

Reference:

Approvals: Process Plan: Date: Tooling: Date: Run Start *NR1*
 QC: Date: SPC (Y/N): Date: Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr								
IIN D412-760	G								

100	Document Control	0.00							
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100

DC

Doc.Control -USB or Paperwork

Memo

Photocopy bluefile & type labels per PPP D412-760-111 CHG002

0.00

110

Pick Kit

0.00

110

Packaging

Packaging

Memo

0.00

120

QC4- 100% Inspect kits for completeness

0.00

120

QC

Quality Control

Memo

0.00

MCS 1503-02
 (ix) DAS 46 MAR 24 2015
 9-89

DAS 6 MAR 21 2015
 9-89

(ix) DAS 46 MAR 24 2015
 9-89

Work Order ID 130262

March-02-15 12:42:36 PM

130262

Page 2

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 Required Date: 3/06/15 Req'd Qty: 1.00 *1* Customer:
 Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start *NR1*
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130		0.00							
130						1x	15/03/24		SL
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP D412-760-011								
	Location: <u>R6040</u>								
	PPP Rev: _____								
140	QC21- Final Inspection - Work Order Release	0.00							
140						MLJ	15-03-25		
QC	Memo	0.00							
Quality Control									ME

15-3-25

Picklist Print

March-02-15 12:42:35 PM

Page 1

Work Order ID: 130262

130262

Parent Item: D412-760-111

D412-760-111

Parent Item Name: Aft Cabin Wall & Pylon Protector

Start Date: 3/02/15

Required Date: 3/06/15

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:A 11.04.19 per ecn10-646 DD verf:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D3933-1 *D3933-1* Aft Wall Protector	DAS 46 9-89	Manufactured	No			110	Each	4.0000	1	1	DAS 6 9-89		
				<u>Location</u>				<u>Loc Qty</u>					
				pk16				4					
				128399				1					
				128816				1					
				129013				2					
D3933-2 *D3933-2* Aft Wall Protector, RH	DAS 46 9-89	Manufactured	No			110	Each	4.0000	1	1	DAS 6 9-89		
				<u>Location</u>				<u>Loc Qty</u>					
				pk16				4					
				128450				1					
				128864				1					
				129014				2					
D3935-1 *D3935-1* Pylon Wall Protector, LH	DAS 46 9-89	Manufactured	No			110	Each	1.0000	1	1	DAS 6 9-89		
				<u>Location</u>				<u>Loc Qty</u>					
				pk16				1					
				128832				1					
D3935-2 *D3935-2* Pylon Wall	DAS 46 9-89	Manufactured	No			110	Each	1.0000	1	1	DAS 6 9-89		
				<u>Location</u>				<u>Loc Qty</u>					
				pk16				1					
				128852				1					

MAR 21 2015

Picklist Print

March-02-15 12:42:35 PM

Page 2

Work Order ID: 130262

130262

Parent Item: D412-760-111

D412-760-111

Parent Item Name: Aft Cabin Wall & Pylon Protector

Start Date: 3/02/15

Required Date: 3/06/15

Start Qty: 1.00

Required Qty: 1.00

D3942-1	Manufactured	No	110	Each	48.0000	14	14	
D3942-1								DAS
Angle								6
								9-89
								**

			<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>	
			ST068		48			
			127009		48			
D3942-3	Manufactured	No		110	Each	36.0000	10	
D3942-3								DAS
Clip								6
								9-89
								**
			<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>	
			ST068		36			
			126977		2			
			128366		34			

MS27039-4-10	Purchased	No	110	Each	4.0000	4	4	
MS27039-4-10								DAS
Screw								6
								9-89
								**

			<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>	
			ST283		4			
			124552		4			
MS27039-4-14	Purchased	No	110	Each	100.0000	6	6	
MS27039-4-14								DAS
SCREW								6
								9-89
								**
			<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>	
			CA		13			
			m129682		13			
			ST283		87			
			m131197		87			

MAR 21 2015

March-02-15 12:42:36 PM

Shop Packet Print

Page 2

Picklist Print

Page 3

March-02-15 12:42:36 PM

Work Order ID: 130262

130262

Parent Item: D412-760-111

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Parent Item Name: Aft Cabin Wall & Pylon Protector

Start Date: 3/02/15

Required Date: 3/06/15

Start Qty: 1.00

Required Qty: 1.00

MS27039-5-08

Purchased

No

110

Each

12.0000

6

6

DAS

6

9-89

MS27039-5-08

DAS

46

Screw

9-89

Location

Loc Qty

Loc Code

ST282

12

m131074

12

MS27039-5-12

Purchased

No

110

Each

27.0000

8

8

DAS

6

9-89

MS27039-5-12

DAS

46

Screw

9-89

Location

Loc Qty

Loc Code

ST282

27

124604

8

m131049

19

MAR 21 2015

MAR 24 2015

DART AEROSPACE LTD.

Ref.

DAS
46
9-89

IIN-D412-760

Page 42 of 43

Qty -111	Qty -113	Part Number	Description
X		D412-760-111	AFT CABIN WALL AND PYLON PROTECTOR KIT
	X	D412-760-113	AFT CABIN WALL AND PYLON PROTECTOR KIT
1	1	D3933-1	LH AFT CABIN WALL PROTECTOR
1	1	D3933-2	RH AFT CABIN WALL PROTECTOR
1		D3935-1	LH PYLON PROTECTOR
1		D3935-2	RH PYLON PROTECTOR
	1	D3935-3	LH PYLON PROTECTOR
	1	D3935-4	RH PYLON PROTECTOR
14	14	D3942-1	ANGLE
10	10	D3942-3	CLIP
4	4	MS27039-4-10	SCREW
6	6	MS27039-4-14	SCREW
6	6	MS27039-5-08	SCREW
8	8	MS27039-5-12	SCREW

Qty -211	Qty -213	Qty -215	Qty -217	Part Number	Description
X				D412-760-211	BAGGAGE COMPARTMENT PROTECTOR KIT
	X			D412-760-213	BAGGAGE COMPARTMENT CEILING PROTECTOR KIT
		X		D412-760-215	CARGO FLOOR PROTECTOR KIT
			X	D412-760-217	LIGHTWEIGHT BAGGAGE COMPARTMENT PROTECTOR KIT
36	7	8		D3628-1	CUPPED WASHER
			43	D3628-5	CUPPED WASHER
1				D3876-1	RH FORWARD WALL PROTECTOR
1				D3876-3	FORWARD WALL PROTECTOR
1				D3876-5	LH WALL PROTECTOR
1				D3876-7	AFT WALL PROTECTOR
1				D3876-9	RH AFT WALL PROTECTOR
1		1		D3876-11	FLOOR PROTECTOR
1				D3876-13	DOOR PROTECTOR
1		1		D3952-1	PLACARD
			1	D3952-3	PLACARD
	1			D4438-1	CEILING PROTECTOR
			1	D4640-1	RH FWD WALL PROTECTOR
			1	D4640-3	FORWARD WALL PROTECTOR
			1	D4640-5	LH WALL PROTECTOR
			1	D4640-7	AFT WALL PROTECTOR
			1	D4640-9	RH AFT WALL PROTECTOR
			1	D4640-11	FLOOR PROTECTOR
			1	D4640-13	DOOR PROTECTOR
			1	D4640-15	CEILING PROTECTOR
36		8	36	80-004-2-6	INSERT
	7		7	80-004-2-8	INSERT
36		8	36	MS27039-1-04	SCREW
	7		7	MS27039-1-05	SCREW
	3		3	MS27039-1-10	SCREW
	6		6	NAS1149F0363P	WASHER (AN960-10)

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